# BYSTRONIC STYLE

**Gli utensili superiori e inferiori elencati in questa sezione possono essere installati sulle piegatrici Bystronic/Beyeler dotate dei seguenti stili di connessione:**

Bystronic/Beyeler Type RFA
Bystronic/Beyeler Type RF
Bystronic/Beyeler Type R

Questi utensili possono essere installati anche su altre piegatrici tramite adattatori superiori e inferiori.

***Upper and lower tooling listed on this section could be installed on the Bystronic/Beyeler press brakes equipped with the following clamping styles:***

*Bystronic/Beyeler Type RFA*
*Bystronic/Beyeler Type RF*
*Bystronic/Beyeler Type R*

*These tooling could also be installed on other press brakes by using the appropriate upper and lower adapters.*


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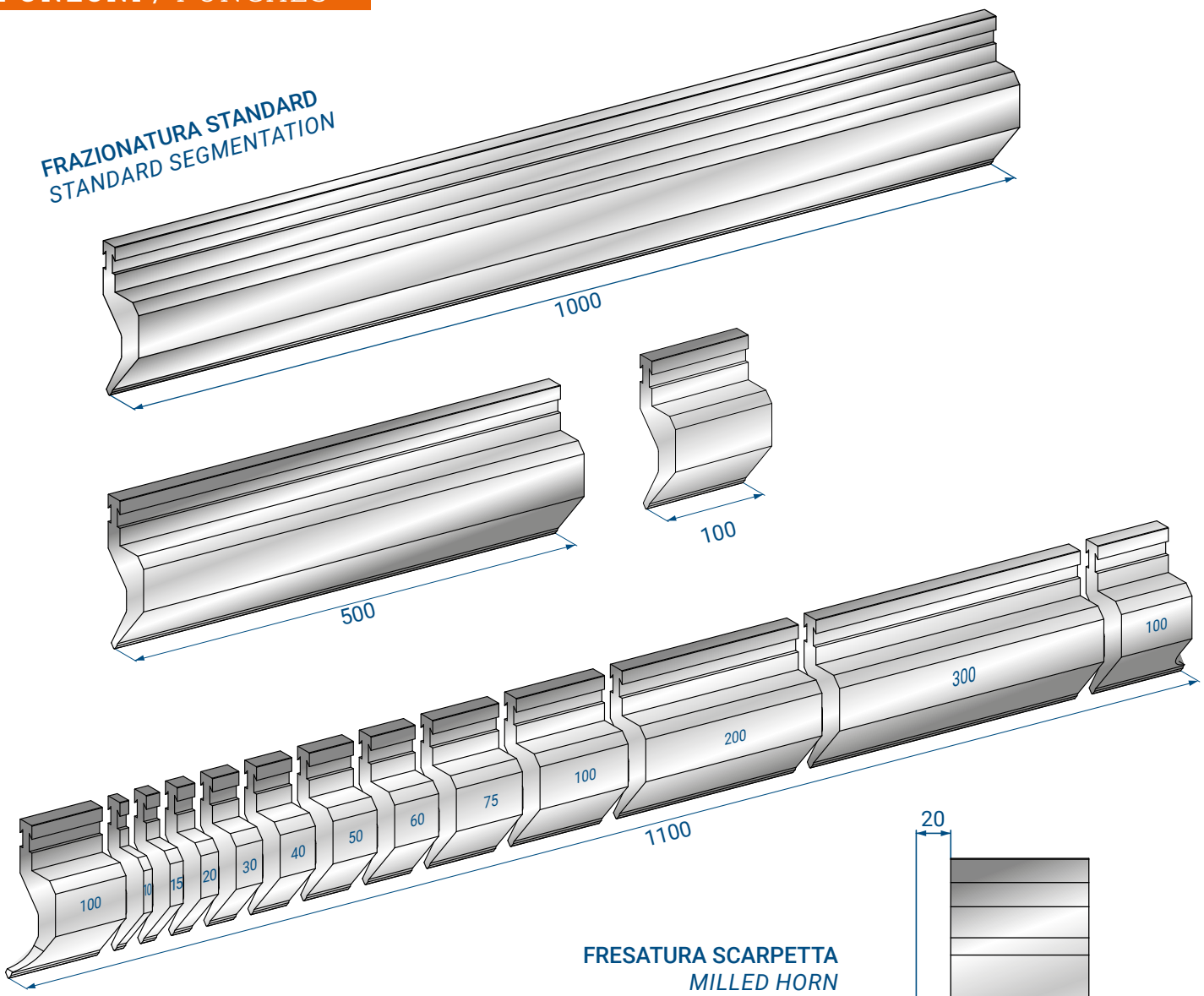
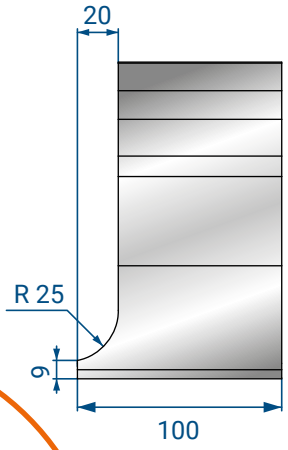
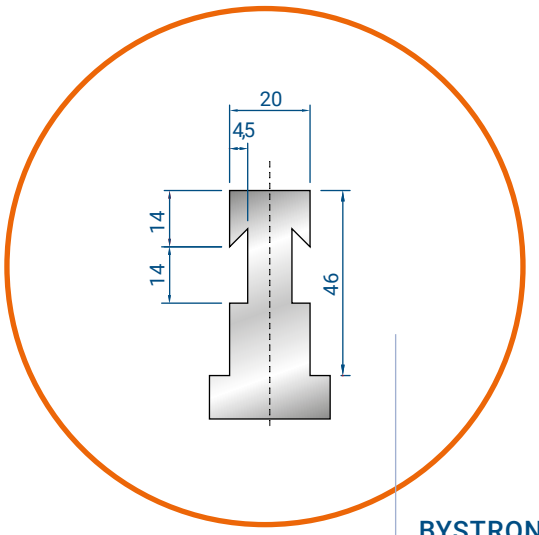
**FRAZIONATURA STANDARD**
*STANDARD SEGMENTATION*

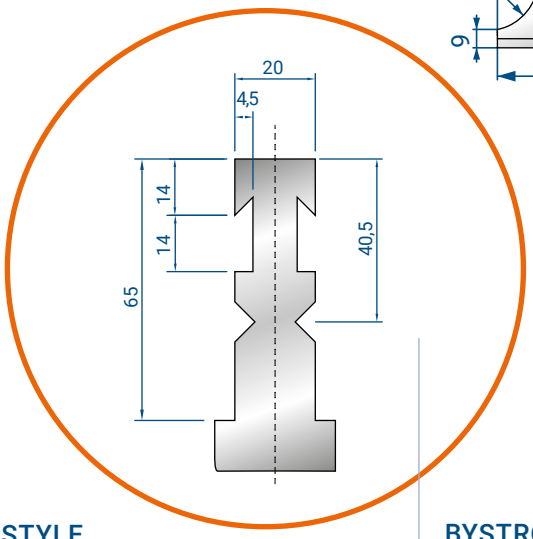



**FRESATURA SCARPETTA**
*MILLED HORN*




**BYSTRONIC STYLE**
**TYPE R**

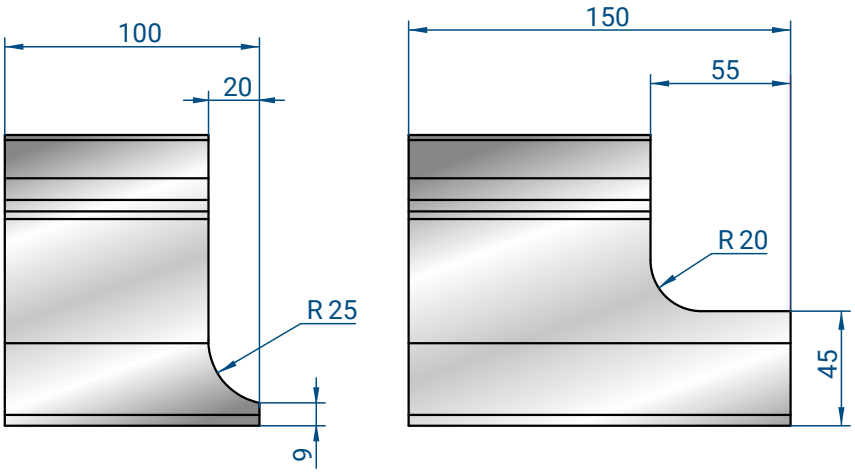



**BYSTRONIC STYLE**
**TYPE RF-A**

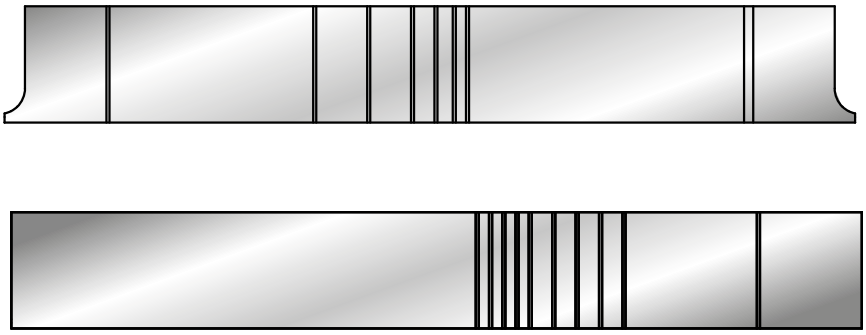
INCLUSO SU RICHIESTA
*AVAILABLE ON DEMAND*
*AT NO COST*

CODICE / *CODE* ***8022***

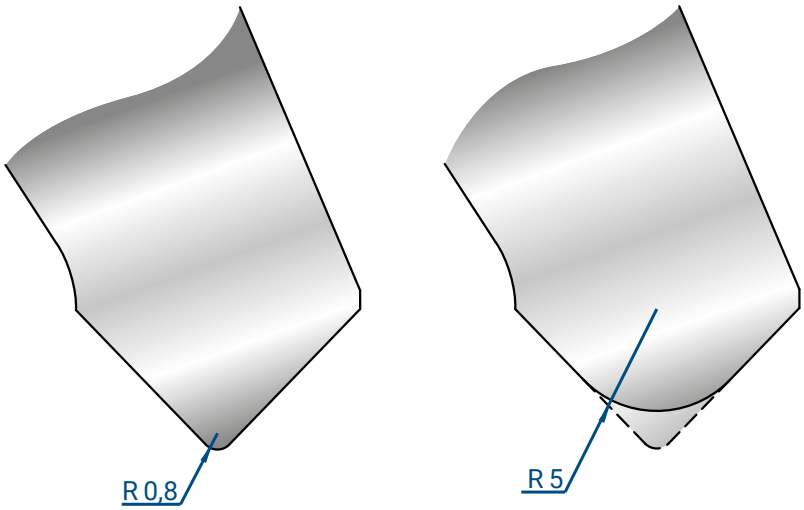
## SCARPETTE SPECIALI
*SPECIAL HORNS*

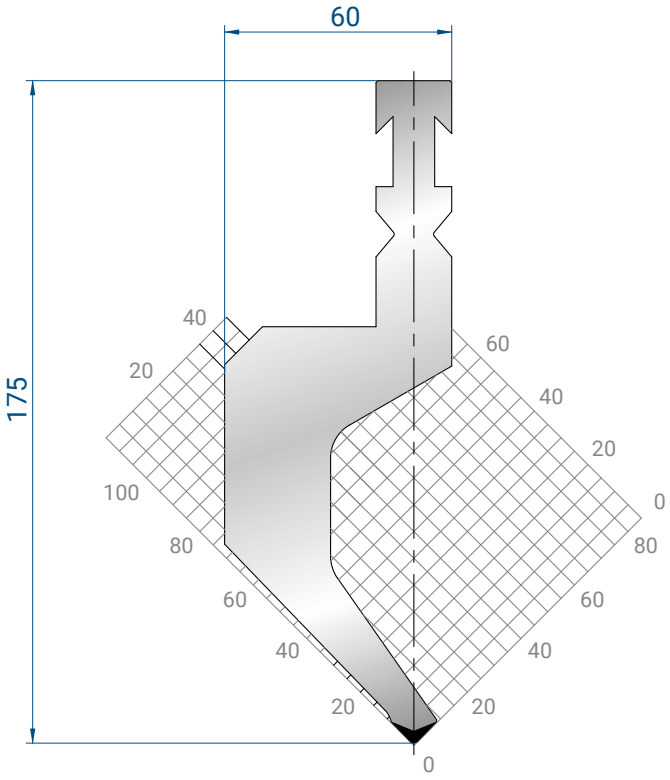



## TAGLI A RICHIESTA
*SPECIAL SEGMENTATION*



## MODIFICA RAGGIO
*RADIUS MODIFICATION*

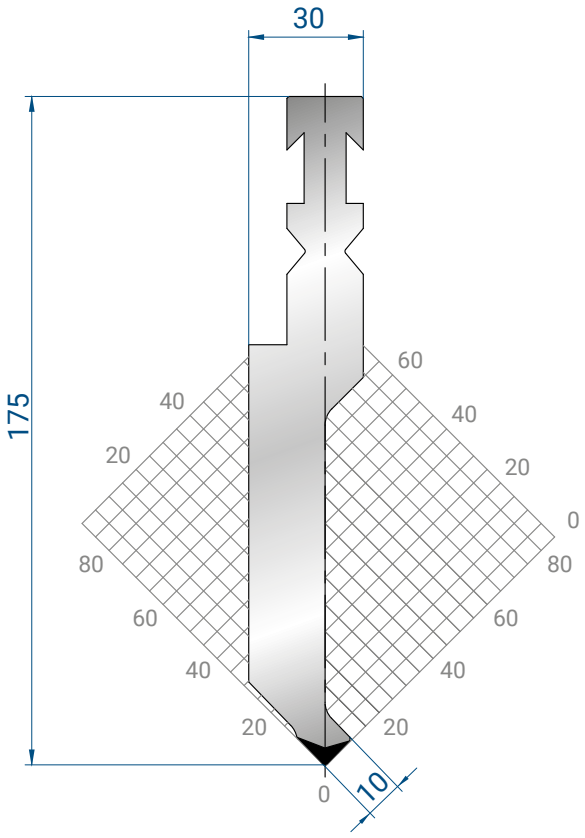





## 1227

**Mat** = C45
bonificato / *tempered*
**H** = 175.00
**Max T/m** = 50
**α** = 88°
**R** = 1.5

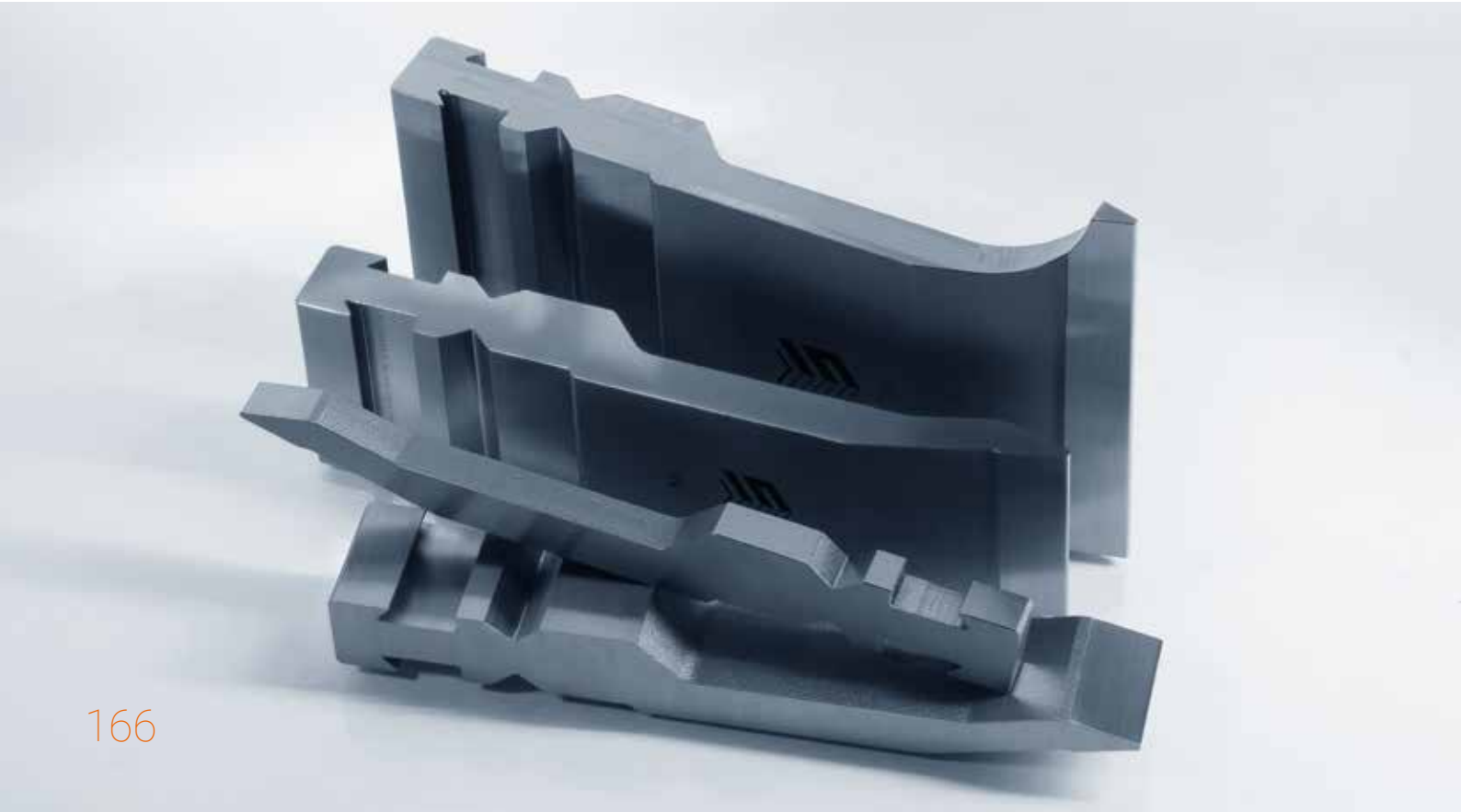
| | |
|---|---|
| 1000 mm | 33,0 kg |
| 500 mm | 16,0 kg |
| 1100 mm FRAZ. / SECT. | 33,0 kg |
| 100 mm | 3,2 kg |

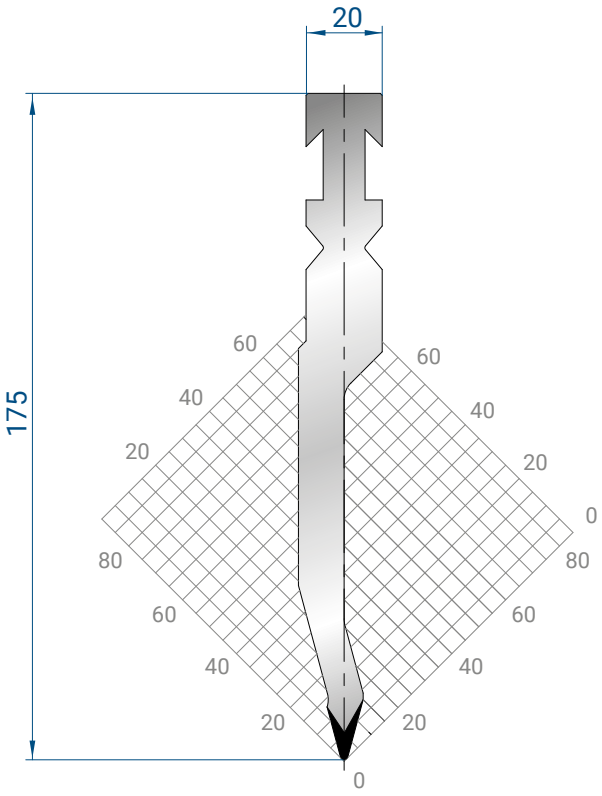



## 1229

**Mat** = C45
bonificato / *tempered*
**H** = 175.00
**Max T/m** = 100
**α** = 88°
**R** = 1

| | |
|---|---|
| 1000 mm | 26,0 kg |
| 500 mm | 13,0 kg |
| 1100 mm FRAZ. / SECT. | 26,0 kg |
| 100 mm | 2,6 kg |

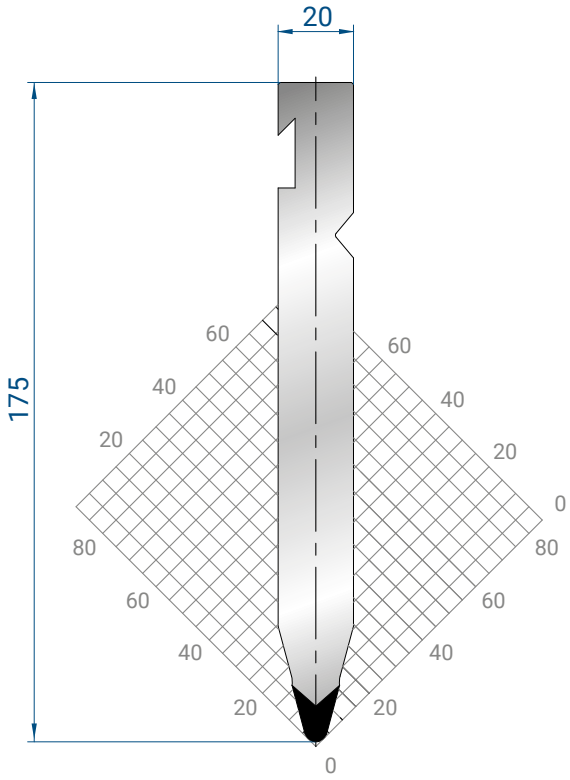





## 1230

Mat = C45
bonificato / *tempered*
H = 175.00
Max T/m = 80
α = 30°
R = 1

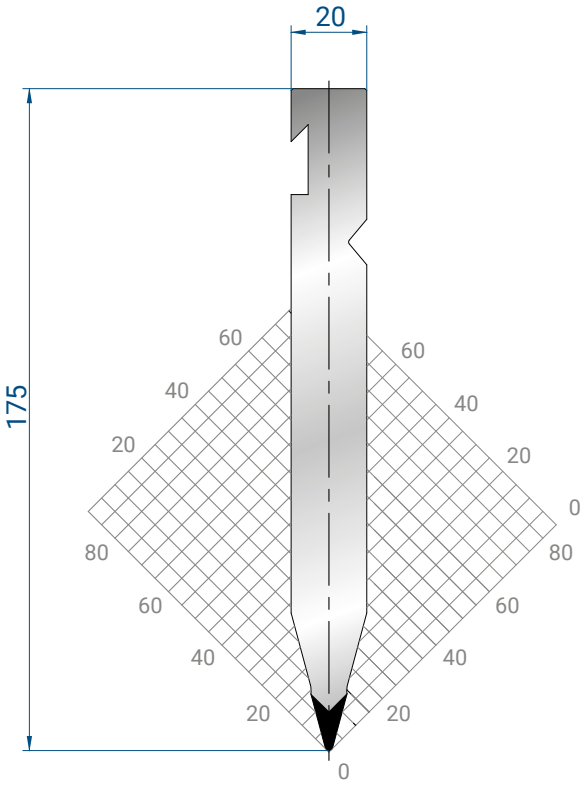
| | |
|---|---|
| 1000 mm | 16,0 kg |
| 500 mm | 8,0 kg |
| 1100 mm FRAZ. / SECT. | 16,0 kg |
| 100 mm | 1,6 kg |




## 1231

Mat = C45
bonificato / *tempered*
H = 175.00
Max T/m = 100
α = 30°
R = 3

| | |
|---|---|
| 1000 mm | 16,0 kg |
| 500 mm | 8,0 kg |
| 1100 mm FRAZ. / SECT. | 16,0 kg |
| 100 mm | 1,6 kg |

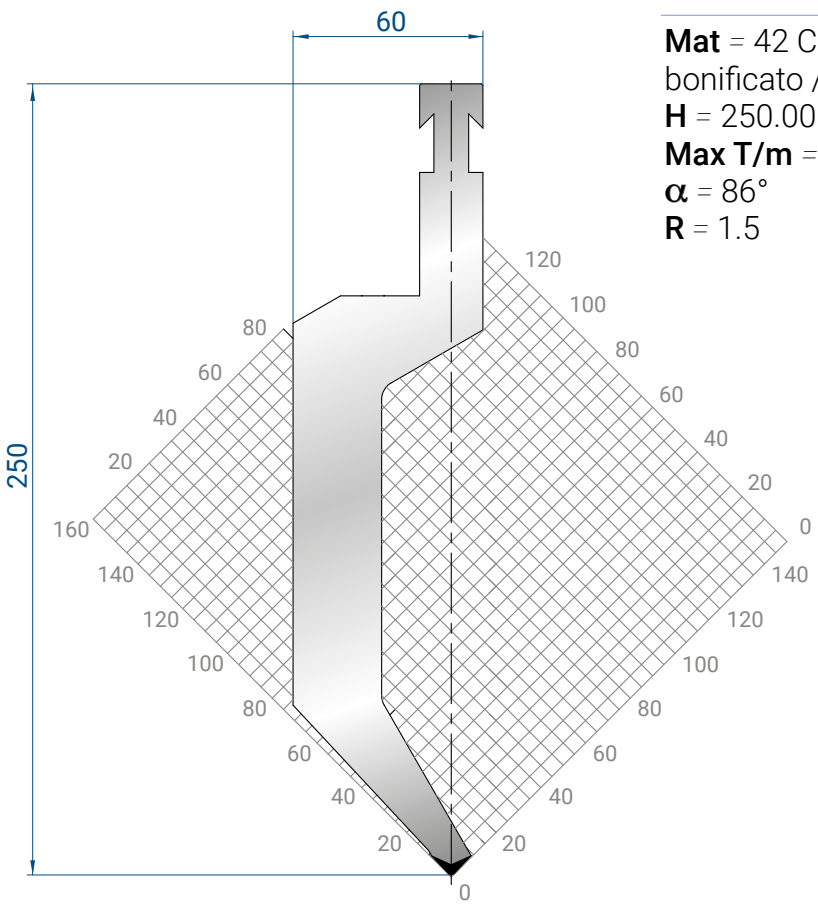



## 1232

Mat = C45
bonificato / *tempered*
H = 175.00
Max T/m = 100
α = 30°
R = 1

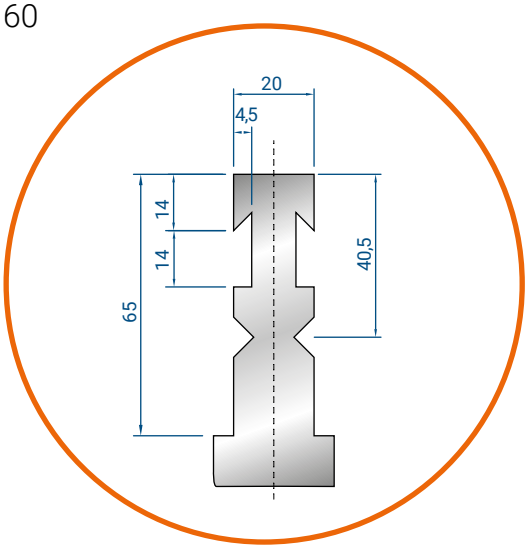
| | |
|---|---|
| 1000 mm | 25,0 kg |
| 500 mm | 12,0 kg |
| 1100 mm FRAZ. / SECT. | 25,0 kg |
| 100 mm | 2,4 kg |

# 1298




| | |
|---|---|
| 500 mm | 25,0 kg |
| 1100 mm FRAZ. / SECT. | 55,0 kg |
| 100 mm | 5,0 kg |

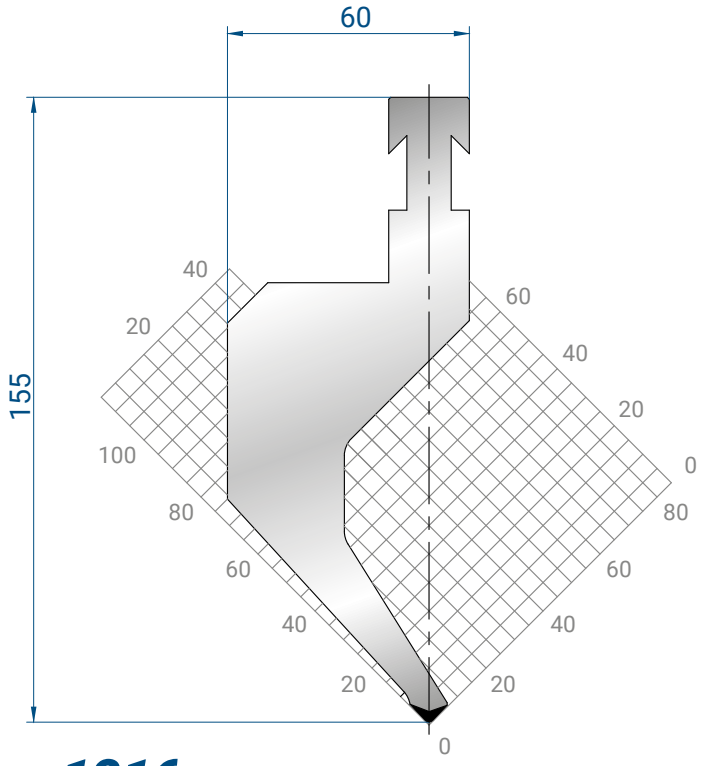
**Mat** = 42 CrMo4
bonificato / *tempered*
**H** = 250.00
**Max T/m** = 60
**α** = 86°
**R** = 1.5




**ATTACCO** / *UPPER TANG* **RF-A**

INCLUSO SU RICHIESTA
*AVAILABLE ON DEMAND*
*AT NO COST*

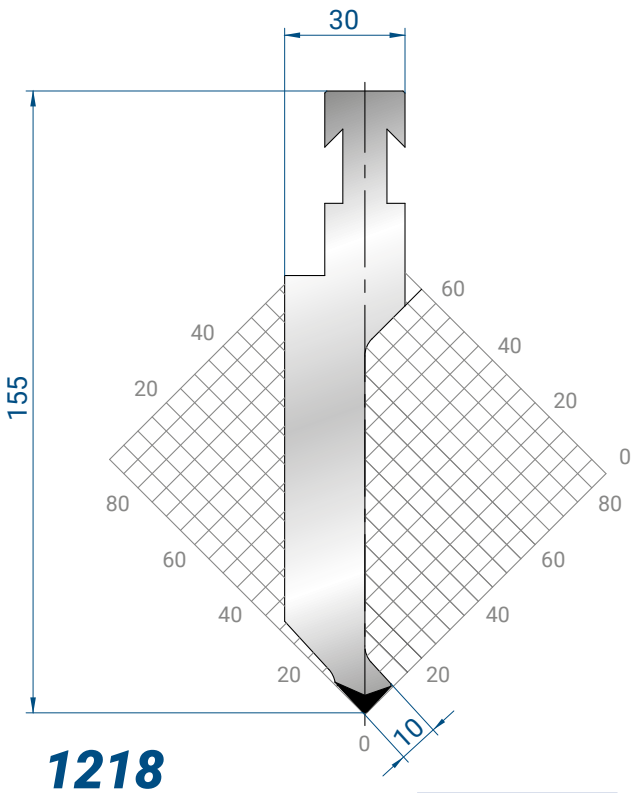
CODICE / *CODE* ***8022***




## 1216

**Mat** = C45
bonificato / *tempered*
**H** = 155.00
**Max T/m** = 50
**α** = 85°
**R** = 1.5

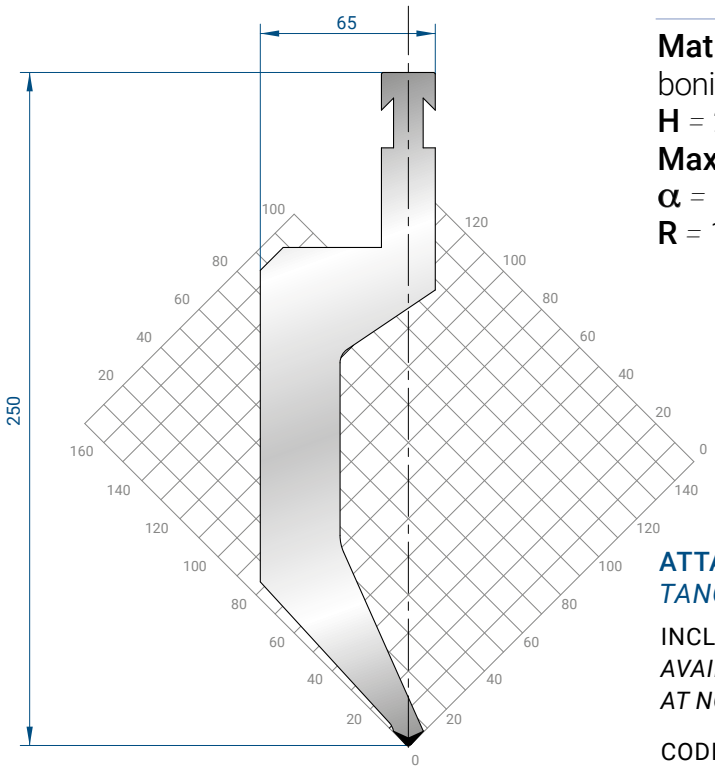
| | |
|---|---|
| 1000 mm | 23,0 kg |
| 500 mm | 12,5 kg |
| 1100 mm FRAZ. / SECT. | 30,0 kg |
| 100 mm | 3,0 kg |




## 1218

**Mat** = C45
bonificato / *tempered*
**H** = 155.00
**Max T/m** = 100
**α** = 85°
**R** = 1

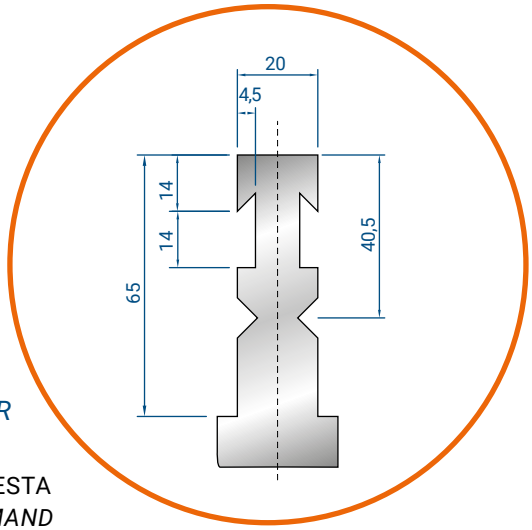
| | |
|---|---|
| 1000 mm | 30,0 kg |
| 500 mm | 15,0 kg |
| 1100 mm FRAZ. / SECT. | 30,0 kg |
| 100 mm | 3,0 kg |




## 1321

**Mat** = 42 CrMo4
bonificato / *tempered*
**H** = 250.00
**Max T/m** = 100
**α** = 85°
**R** = 1.5

| | |
|---|---|
| 500 mm | 27,9 kg |
| 1100 mm FRAZ. / SECT. | 61,0 kg |
| 100 mm | 5,6 kg |




**ATTACCO** / *UPPER TANG* **RF-A**

INCLUSO SU RICHIESTA
*AVAILABLE ON DEMAND AT NO COST*

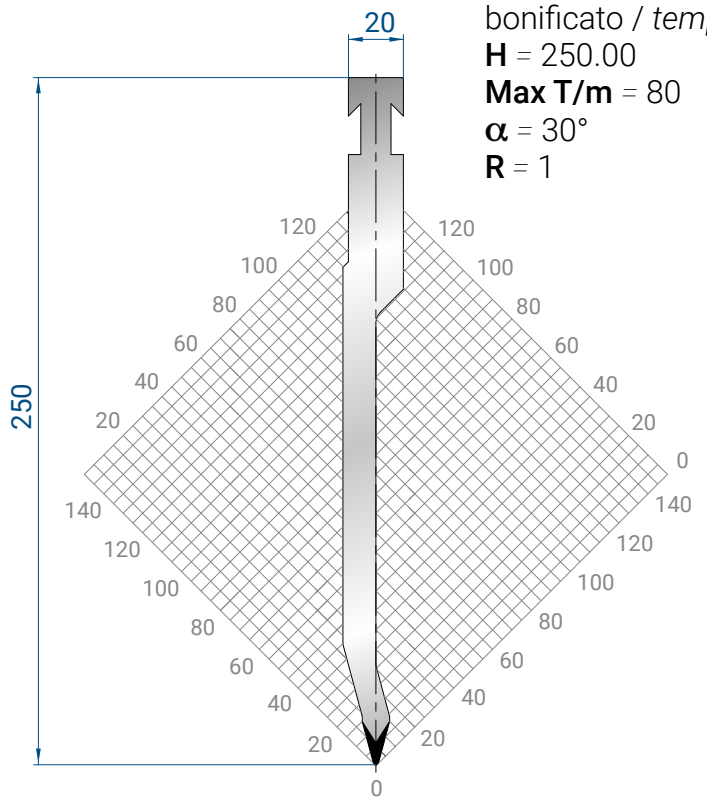
CODICE / *CODE* ***8022***

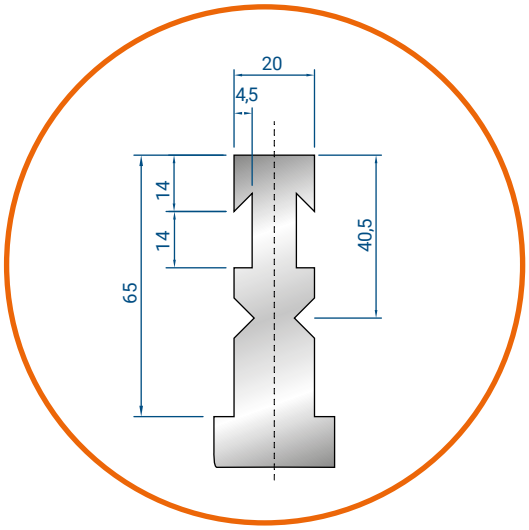
BYSTRONIC STYLE

## 1299

| | |
|---|---|
| 500 mm | 13,3 kg |
| 1100 mm FRAZ. / SECT. | 29,2 kg |
| 100 mm | 2,6 kg |

**Mat** = 42 CrMo4
bonificato / *tempered*
**H** = 250.00
**Max T/m** = 80
**α** = 30°
**R** = 1




**ATTACCO** / *UPPER TANG* **RF-A**

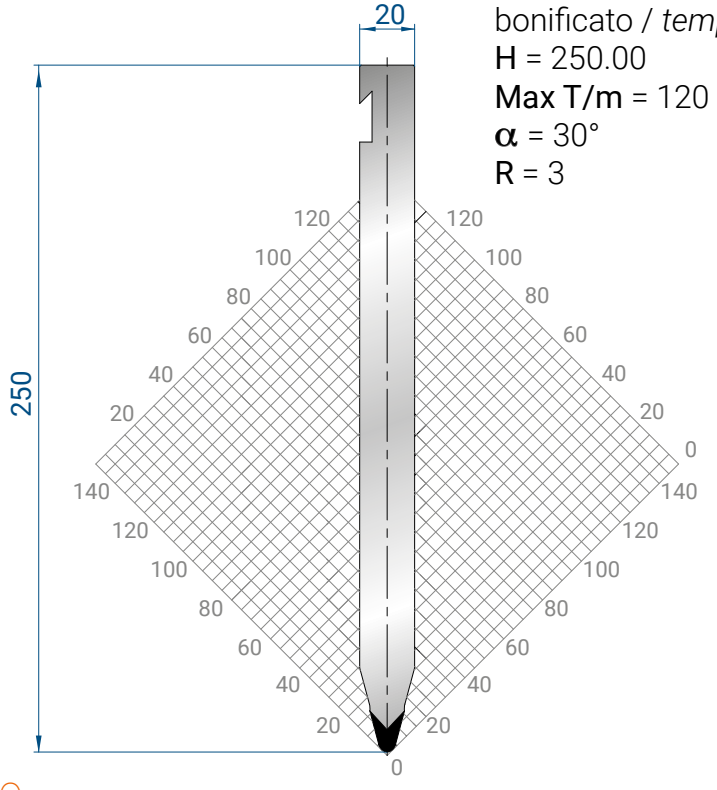
INCLUSO SU RICHIESTA
*AVAILABLE ON DEMAND*
*AT NO COST*

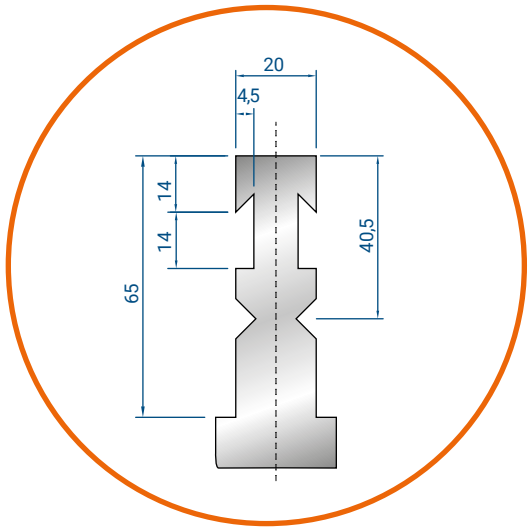
CODICE / *CODE* ***8022***

## 1300

| | |
|---|---|
| 500 mm | 21,0 kg |
| 1100 mm FRAZ. / SECT. | 46,0 kg |
| 100 mm | 4,2 kg |

Mat = 42CrMo4
bonificato / *tempered*
H = 250.00
Max T/m = 120
α = 30°
R = 3

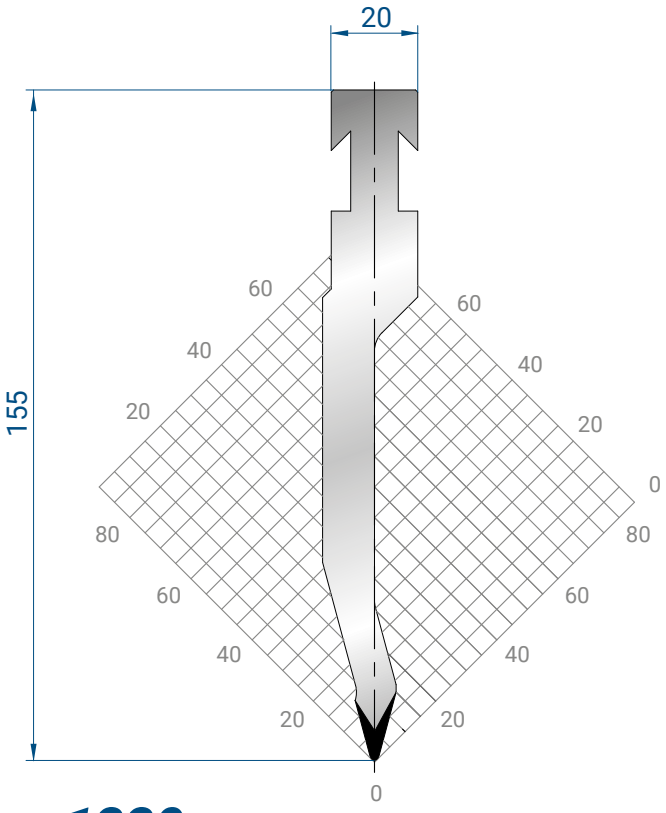



**ATTACCO** / *UPPER TANG* **RF-A**

INCLUSO SU RICHIESTA
*AVAILABLE ON DEMAND*
*AT NO COST*

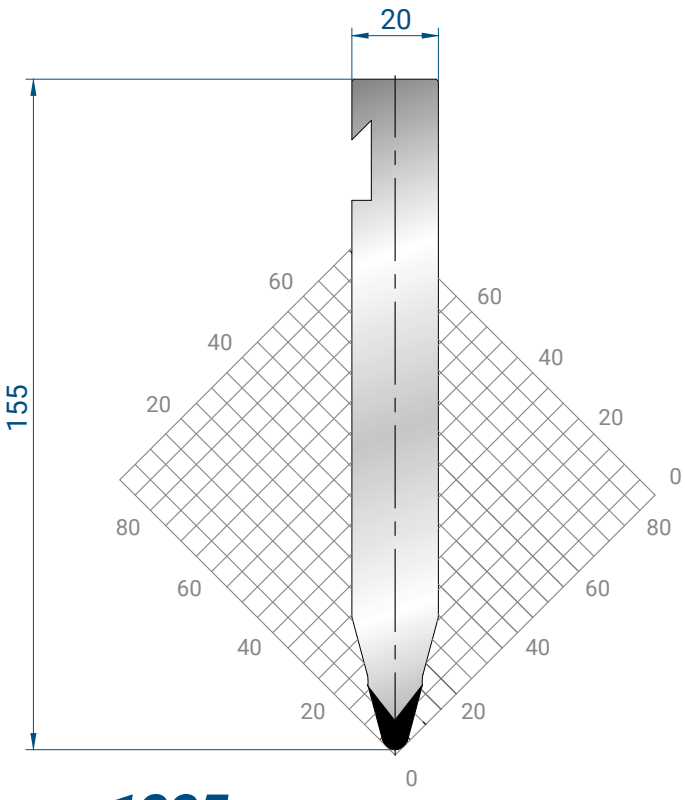
CODICE / *CODE* ***8022***




## 1220

Mat = C45
bonificato / *tempered*
H = 155.00
Max T/m = 80
α = 30°
R = 1

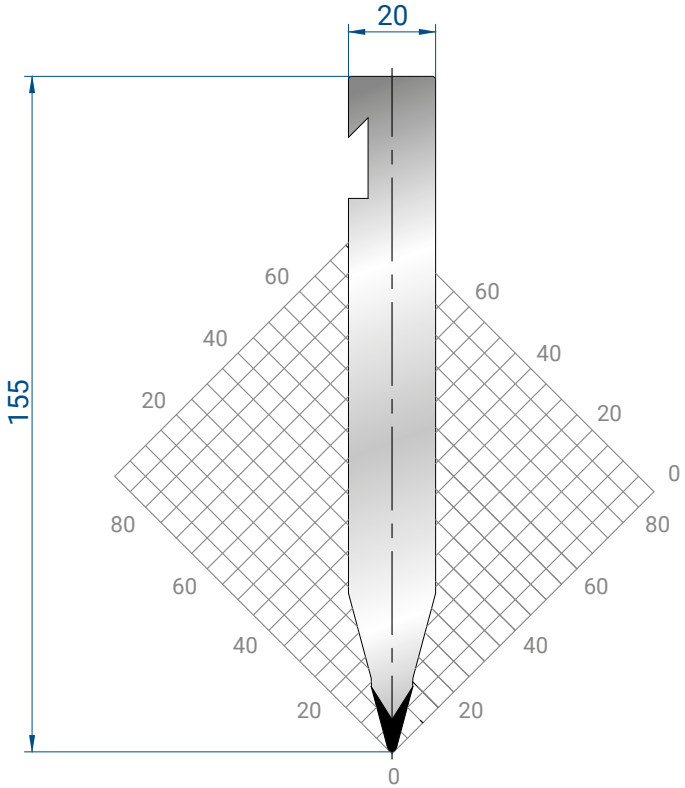
| | |
|---|---|
| 1000 mm | 16,0 kg |
| 500 mm | 8,0 kg |
| 1100 mm FRAZ. / SECT. | 16,0 kg |
| 100 mm | 1,6 kg |




## 1225

Mat = C45
bonificato / *tempered*
H = 155.00
Max T/m = 100
α = 30°
R = 3

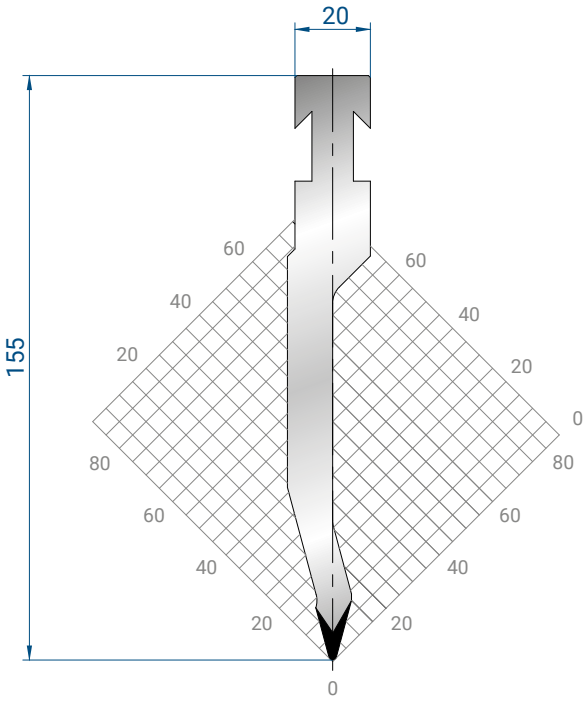
| | |
|---|---|
| 1000 mm | 16,0 kg |
| 500 mm | 8,0 kg |
| 1100 mm FRAZ. / SECT. | 16,0 kg |
| 100 mm | 1,6 kg |




## 1226

Mat = C45
bonificato / *tempered*
H = 155.00
Max T/m = 100
α = 30°
R = 1

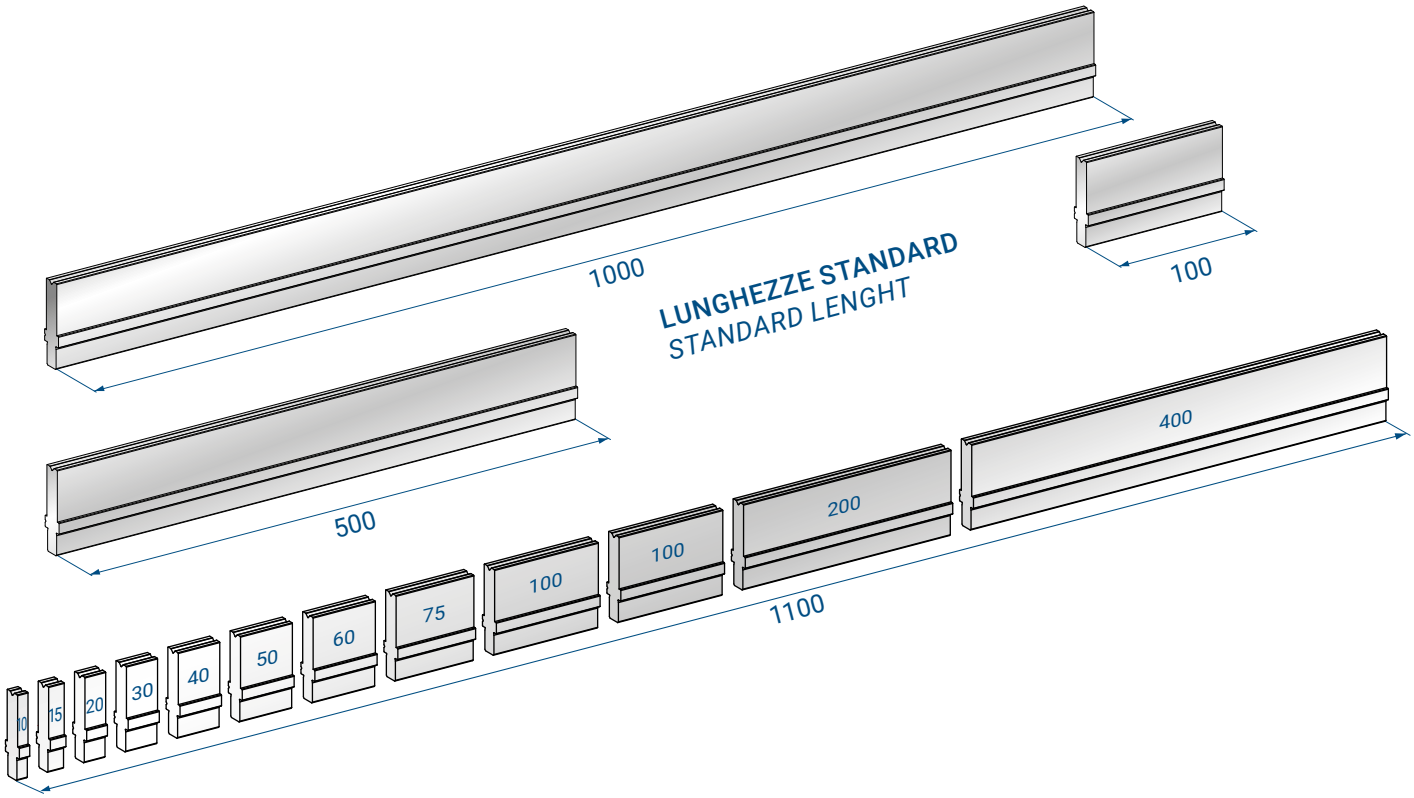
| | |
|---|---|
| 1000 mm | 21,0 kg |
| 500 mm | 10,0 kg |
| 1100 mm FRAZ. / SECT. | 21,0 kg |
| 100 mm | 2,0 kg |




## *1221*

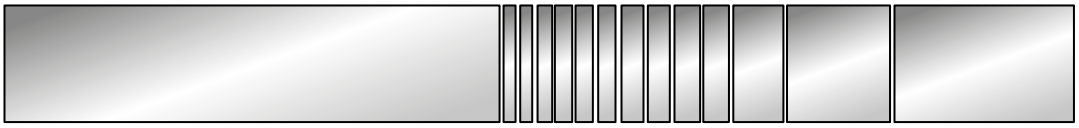
Mat = C45
bonificato / *tempered*
H = 155.00
Max T/m = 80
α = 28°
R = 1

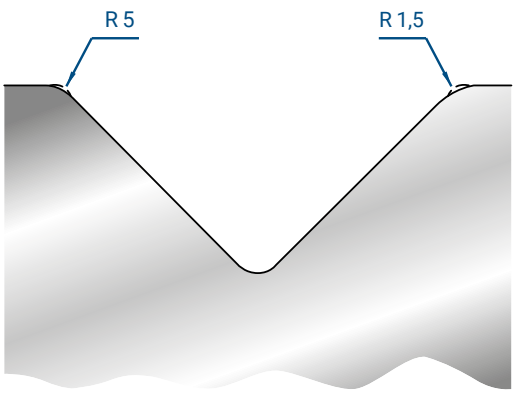
| | |
|---|---|
| 1000 mm | 16,0 kg |
| 500 mm | 8,0 kg |
| 1100 mm | 16,0 kg |
| 100 mm FRAZ. / SECT. | 1,6 kg |



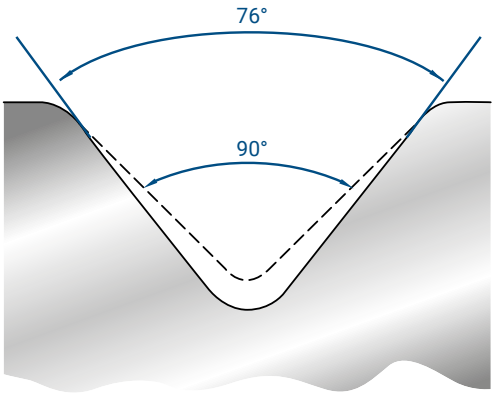

## MODIFICHE A RICHIESTA / MODIFICATIONS ON REQUEST

### TAGLI A RICHIESTA
*SPECIAL SEGMENTATION*

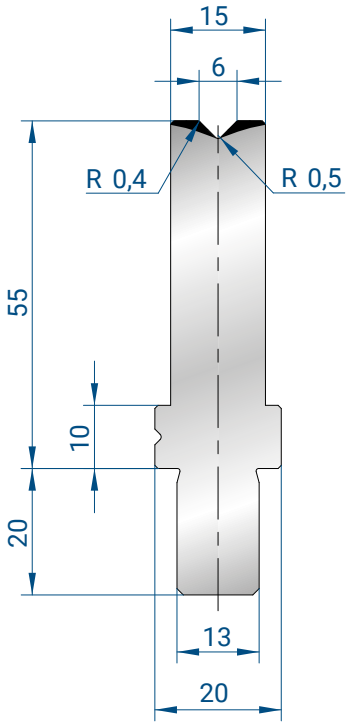





**MODIFICA RAGGIO**
*RADIUS MODIFICATION*



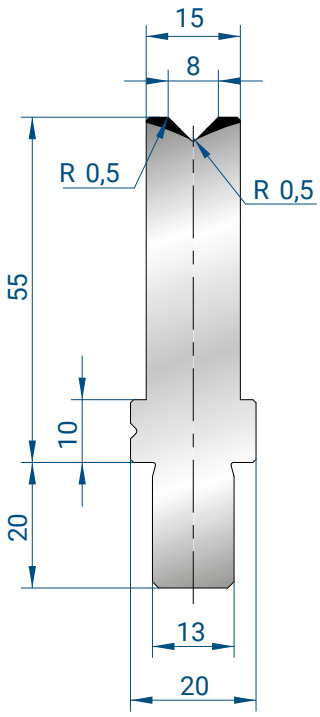

**MODIFICA ANGOLO**
*ANGLE MODIFICATION*




## 3241

Mat = C45
Max T/m = 100
α = 88°

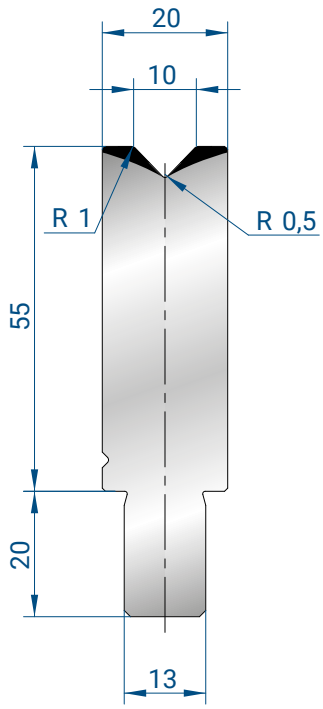
| | |
|---|---|
| 1000 mm | 8,0 kg |
| 500 mm | 4,0 kg |
| 1100 mm FRAZ. / SECT. | 8,0 kg |
| 100 mm | 0,8 kg |




## 3242

Mat = C45
Max T/m = 100
α = 88°

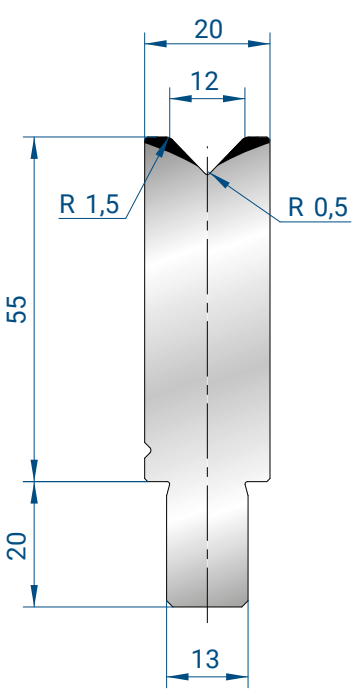
| | |
|---|---|
| 1000 mm | 9,0 kg |
| 500 mm | 4,0 kg |
| 1100 mm FRAZ. / SECT. | 9,0 kg |
| 100 mm | 0,8 kg |




## 3106

Mat = C45
Max T/m = 100
α = 88°

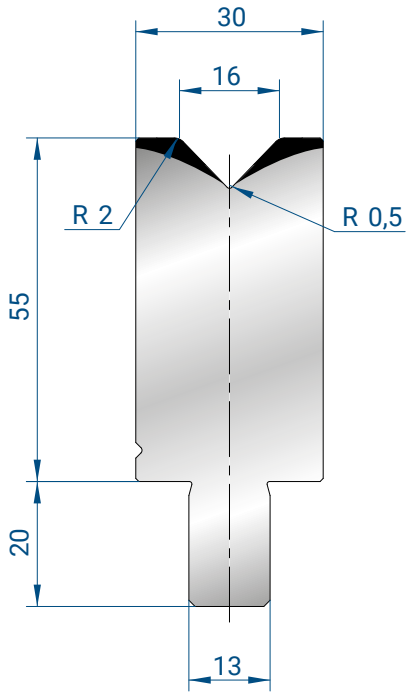
| | |
|---|---|
| 1000 mm | 10,0 kg |
| 500 mm | 5,0 kg |
| 1100 mm FRAZ. / SECT. | 10,0 kg |
| 100 mm | 1,0 kg |




## 3107

Mat = C45
Max T/m = 100
α = 88°

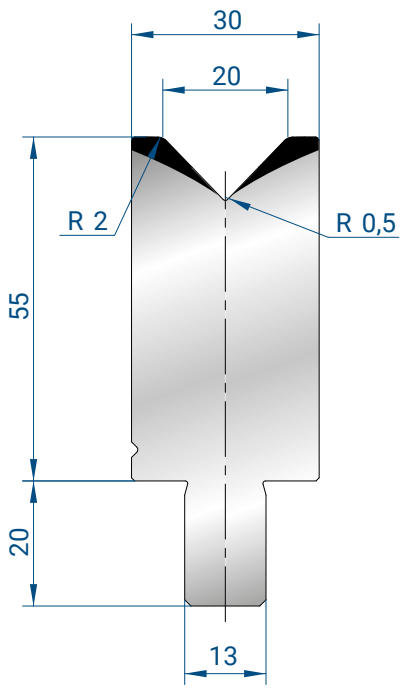
| | |
|---|---|
| 1000 mm | 10,0 kg |
| 500 mm | 5,0 kg |
| 1100 mm FRAZ. / SECT. | 10,0 kg |
| 100 mm | 1,0 kg |




## 3108

Mat = C45
Max T/m = 100
α = 88°

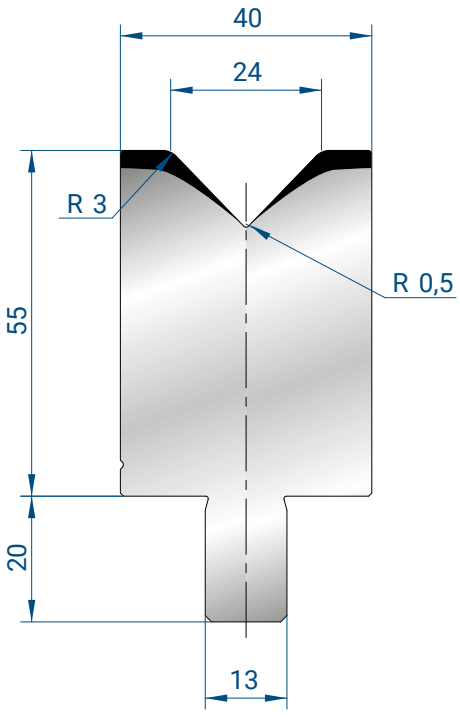
| | |
|---|---|
| 1000 mm | 14,0 kg |
| 500 mm | 7,0 kg |
| 1100 mm FRAZ. / SECT. | 14,0 kg |
| 100 mm | 1,4 kg |




## 3109

Mat = C45
Max T/m = 100
α = 88°

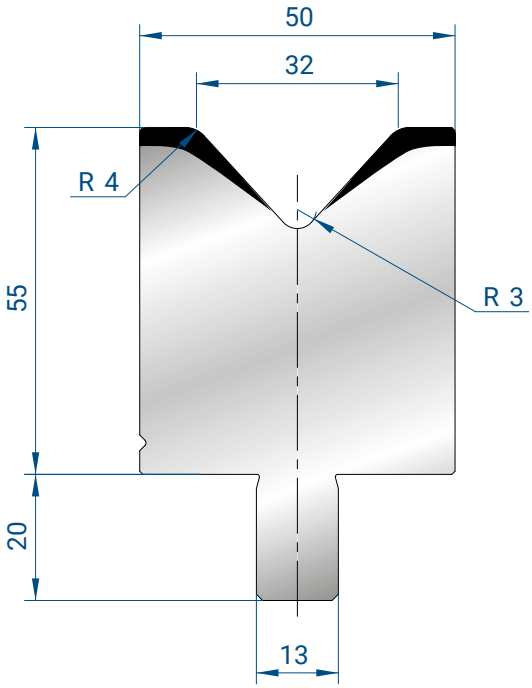
| | |
|---|---|
| 1000 mm | 14,0 kg |
| 500 mm | 7,0 kg |
| 1100 mm FRAZ. / SECT. | 14,0 kg |
| 100 mm | 1,4 kg |




## 3110

Mat = C45
Max T/m = 100
α = 88°

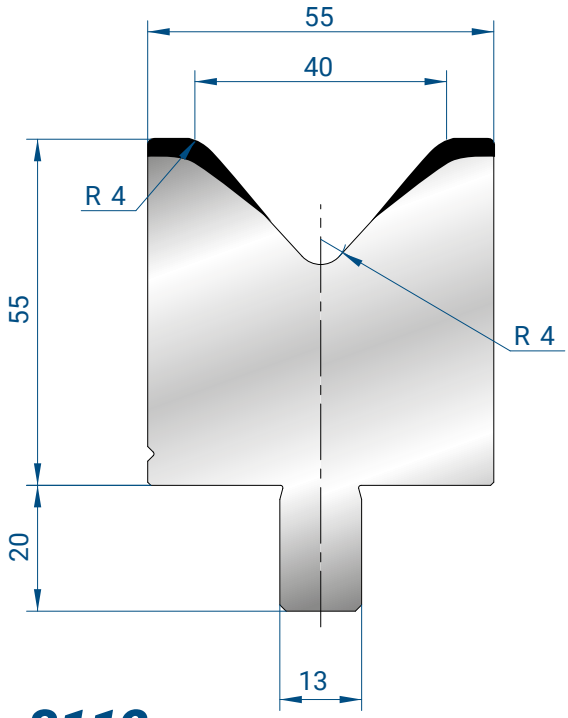
| | |
|---|---|
| 1000 mm | 18,0 kg |
| 500 mm | 9,0 kg |
| 1100 mm FRAZ. / SECT. | 18,0 kg |
| 100 mm | 1,8 kg |




## 3111

Mat = C45
Max T/m = 100
α = 85°

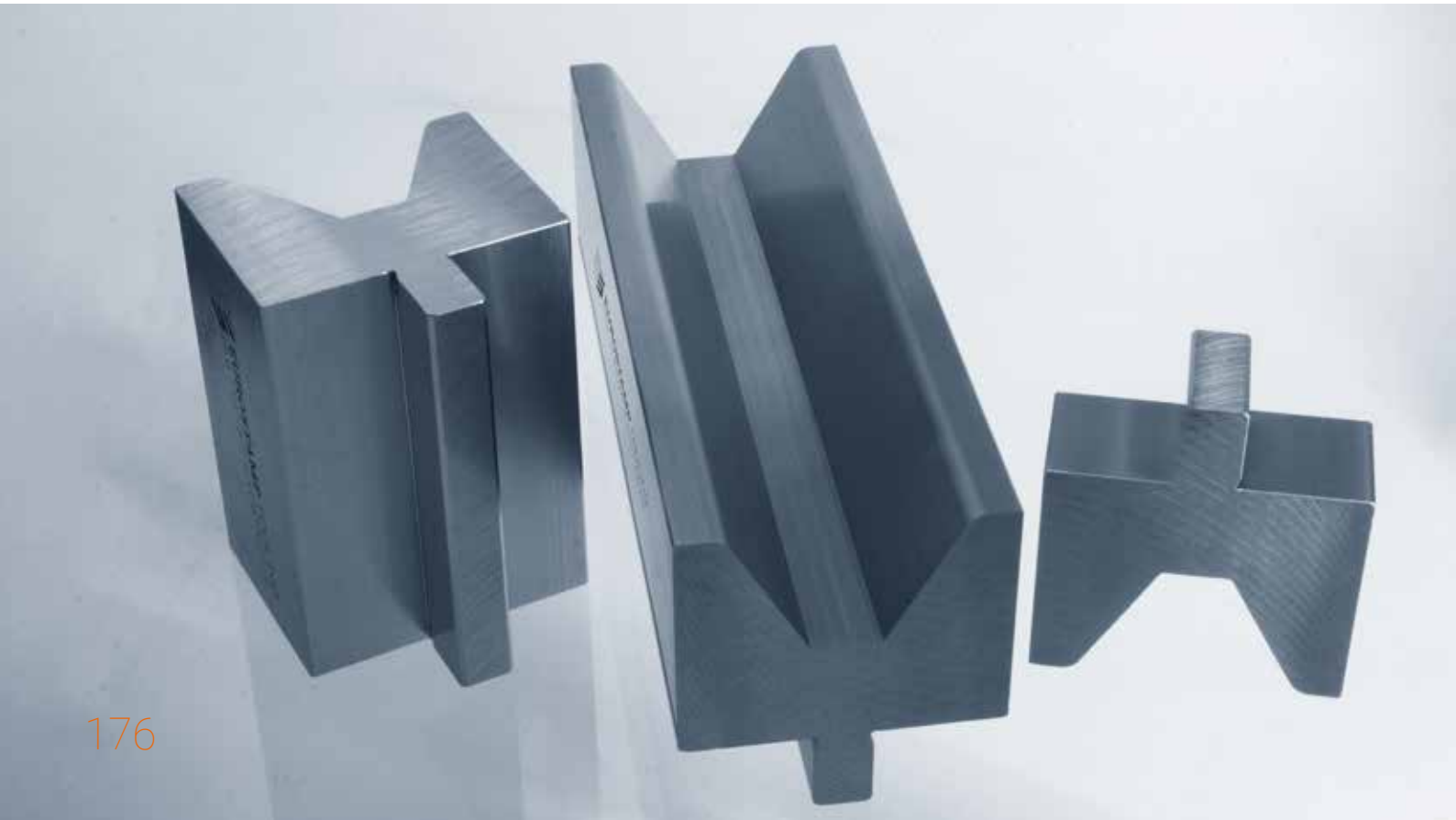
| | |
|---|---|
| 1000 mm | 21,0 kg |
| 500 mm | 10,0 kg |
| 1100 mm FRAZ. / SECT. | 21,0 kg |
| 100mm | 2,0 kg |

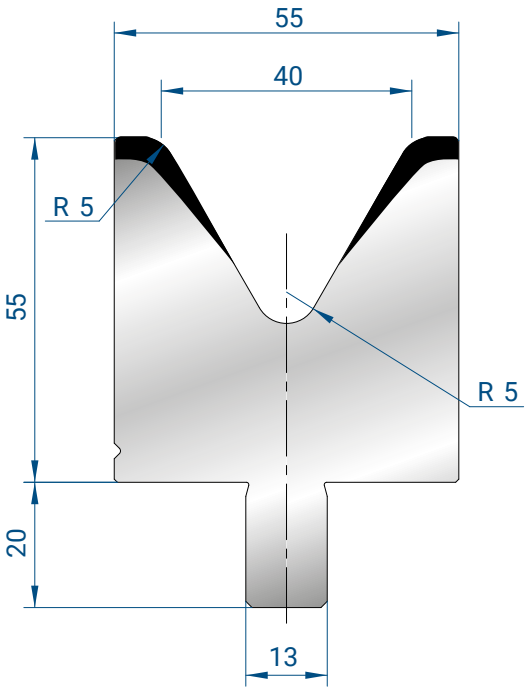



## 3112

Mat = C45
Max T/m = 100
α = 85°

| | |
|---|---|
| 1000 mm | 21,0 kg |
| 500 mm | 10,0 kg |
| 1100 mm FRAZ. / SECT. | 21,0 kg |
| 100mm | 2,0 kg |

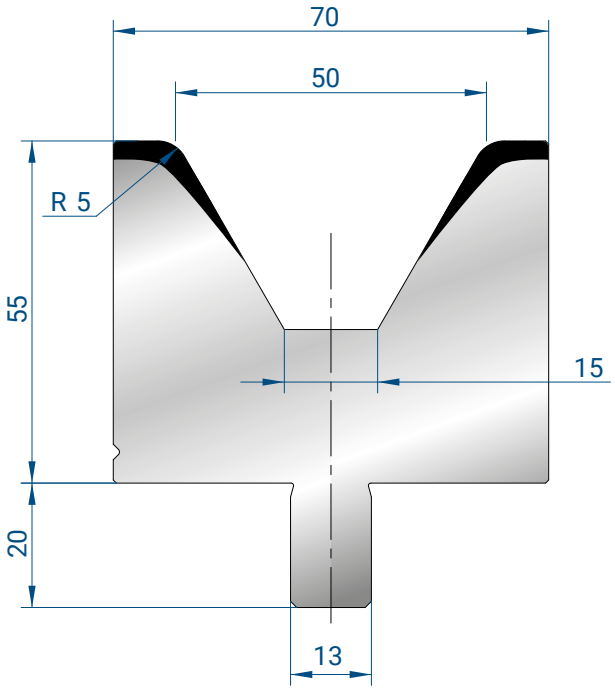





## 3113

Mat = C45
Max T/m = 100
α = 60°

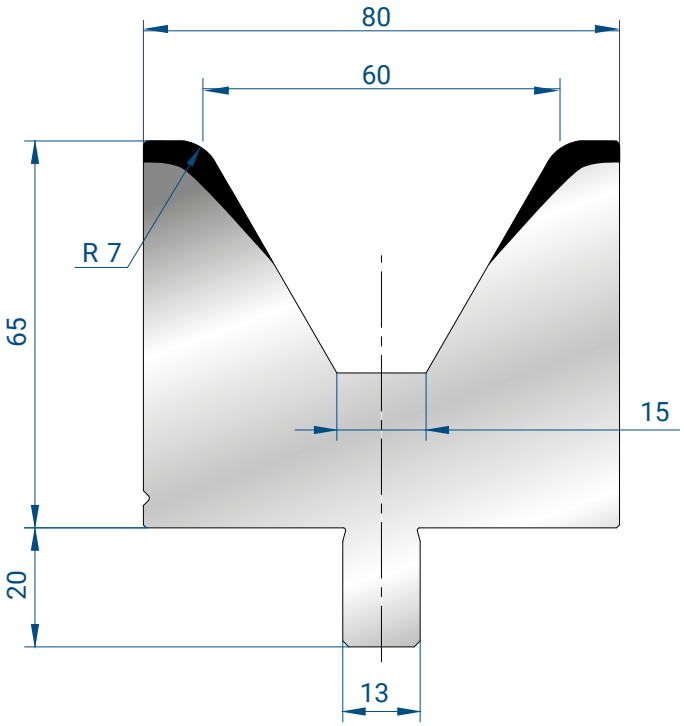
| | |
|---|---|
| 1000 mm | 20,0 kg |
| 500 mm | 10,0 kg |
| 1100 mm FRAZ. / SECT. | 20,0 kg |
| 100mm | 2,0 kg |




## 3179

Mat = C45
Max T/m = 100
α = 60°

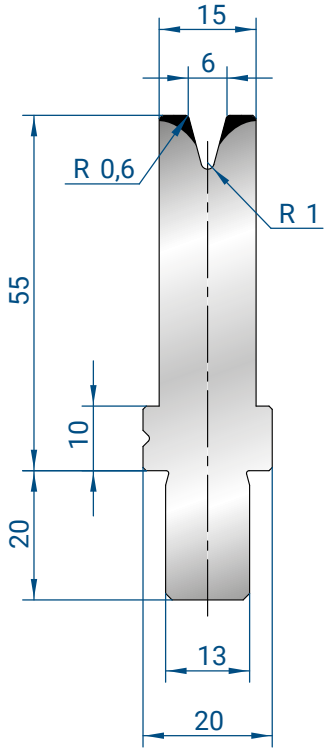
| | |
|---|---|
| 1000 mm | 24,0 kg |
| 500 mm | 12,0 kg |
| 1100 mm FRAZ. / SECT. | 24,0 kg |
| 100mm | 2,4 kg |




## 3114

Mat = C45
Max T/m = 100
α = 60°

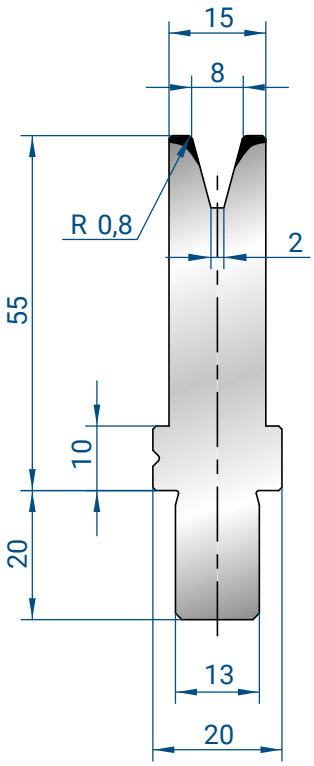
| | |
|---|---|
| 1000 mm | 31,0 kg |
| 500 mm | 15,0 kg |
| 1100 mm FRAZ. / SECT. | 31,0 kg |
| 100mm | 3,0 kg |




## 3115

Mat = C45
Max T/m = 35
α = 30°

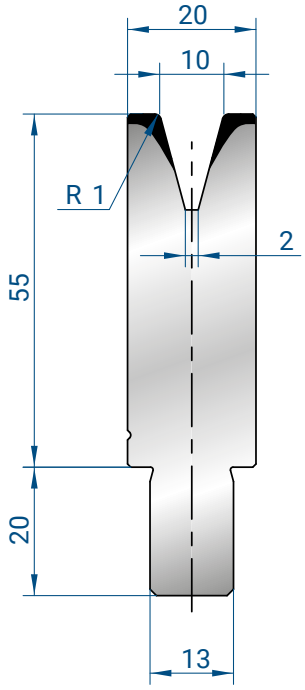
| | |
|---|---|
| 1000 mm | 8,0 kg |
| 500 mm | 4,0 kg |
| 1100 mm FRAZ. / SECT. | 8,0 kg |
| 100 mm | 0,8 kg |




## 3116

Mat = C45
Max T/m = 40
α = 30°

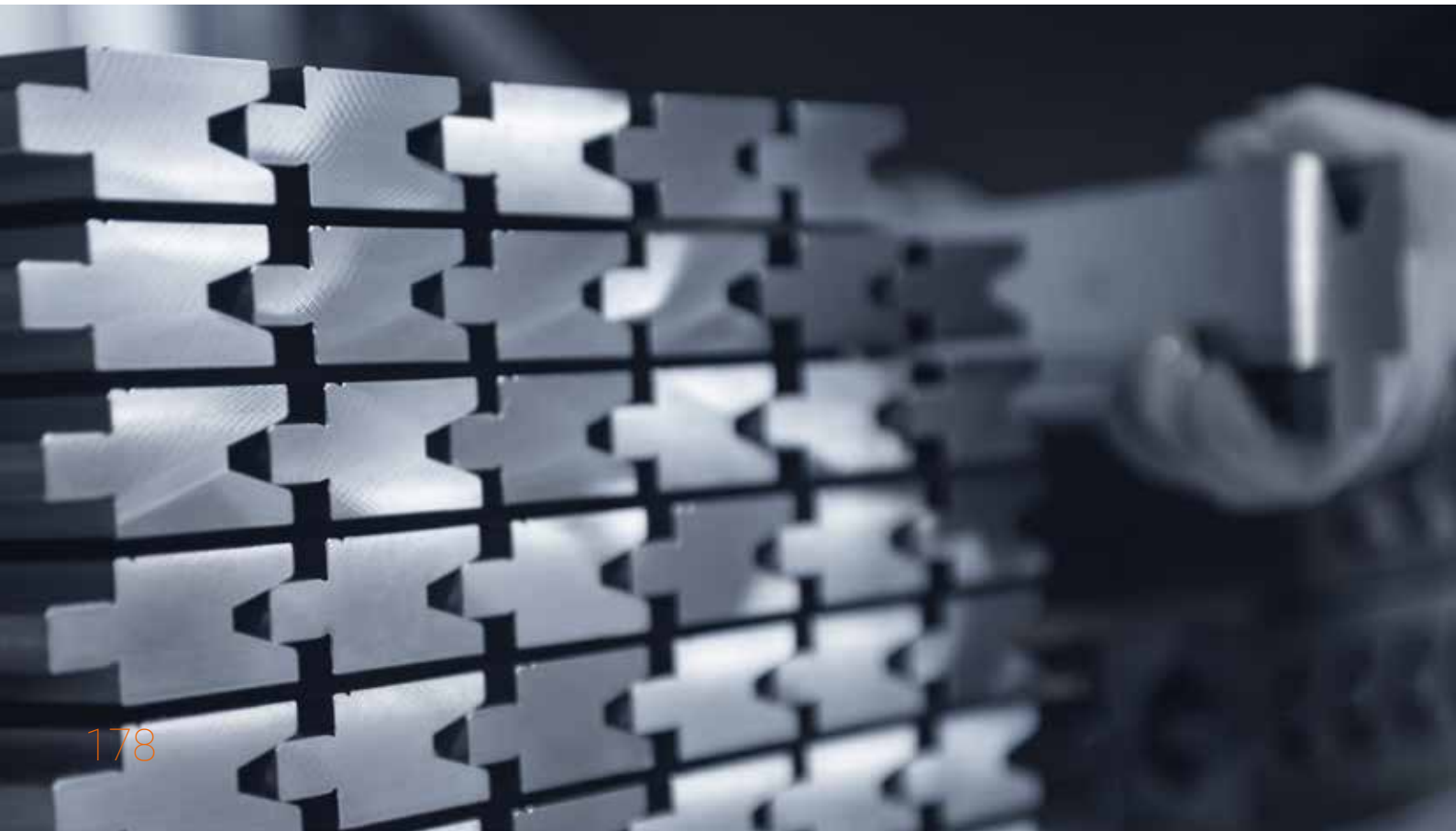
| | |
|---|---|
| 1000 mm | 8,0 kg |
| 500 mm | 4,0 kg |
| 1100 mm FRAZ. / SECT. | 8,0 kg |
| 100 mm | 0,8 kg |

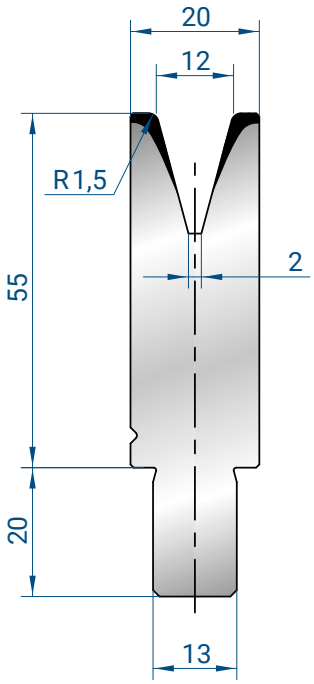



## 3117

Mat = C45
Max T/m = 50
α = 30°

| | |
|---|---|
| 1000 mm | 10,0 kg |
| 500 mm | 5,0 kg |
| 1100 mm FRAZ. / SECT. | 10,0 kg |
| 100 mm | 2,5 kg |

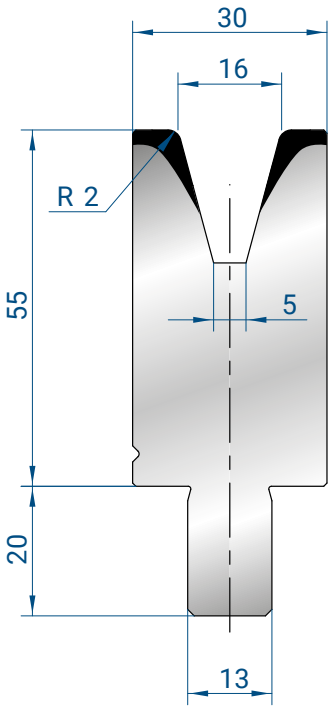





## 3118

Mat = C45
Max T/m = 40
α = 30°

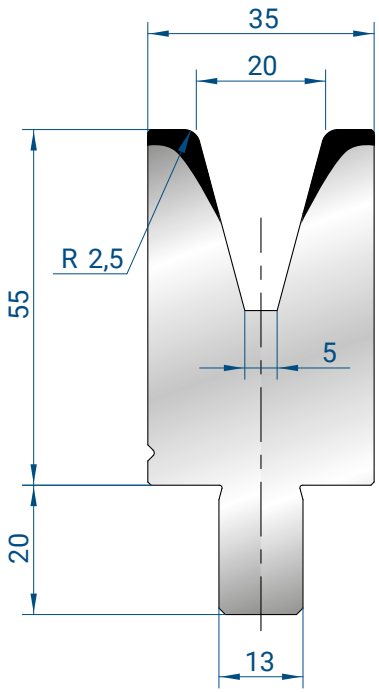
| | |
|---|---|
| 1000 mm | 10,0 kg |
| 500 mm | 5,0 kg |
| 1100 mm FRAZ. / SECT. | 10,0 kg |
| 100 mm | 2,5 kg |




## 3119

Mat = C45
Max T/m = 50
α = 30°

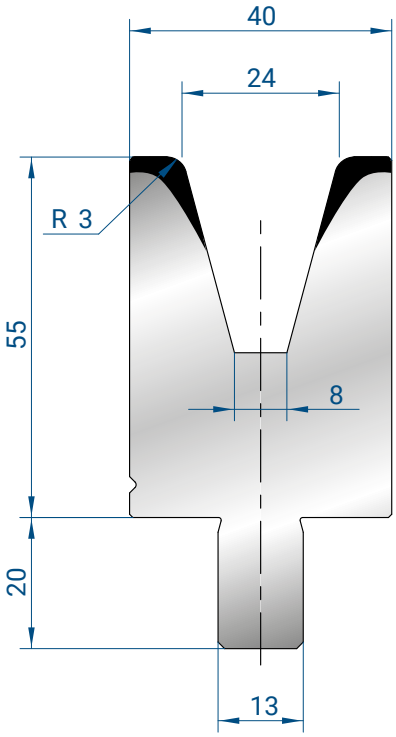
| | |
|---|---|
| 1000 mm | 13,0 kg |
| 500 mm | 6,0 kg |
| 1100 mm FRAZ. / SECT. | 13,0 kg |
| 100 mm | 1,2 kg |




## 3120

Mat = C45
Max T/m = 55
α = 30°

| | |
|---|---|
| 1000 mm | 14,0 kg |
| 500 mm | 7,0 kg |
| 1100 mm FRAZ. / SECT. | 14,0 kg |
| 100 mm | 1,4 kg |




## 3121

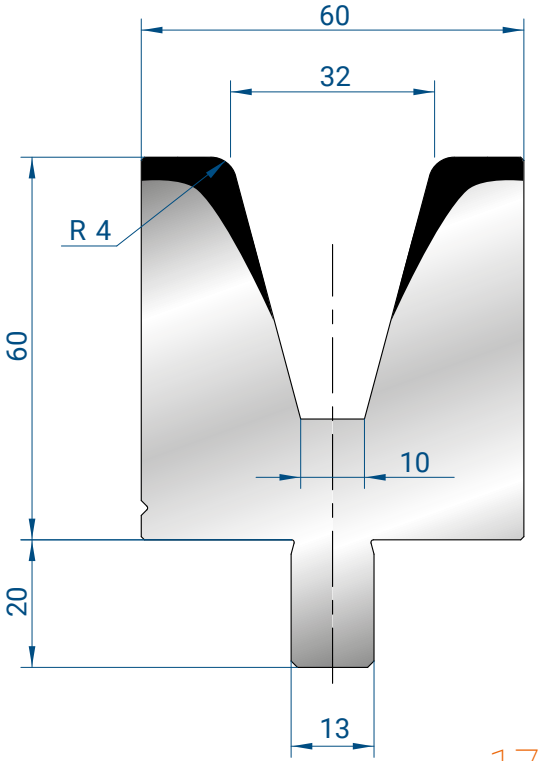
Mat = C45
Max T/m = 65
α = 30°

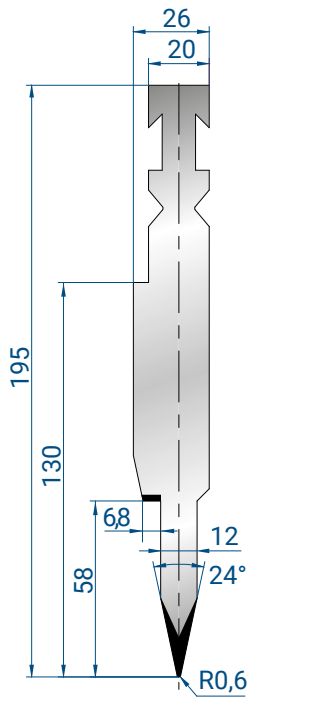
| | |
|---|---|
| 1000 mm | 15,0 kg |
| 500 mm | 7,0 kg |
| 1100 mm FRAZ. / SECT. | 15,0 kg |
| 100 mm | 1,4 kg |

## 3122

Mat = C45
Max T/m = 65
α = 30°

| | |
|---|---|
| 1000 mm | 23,0 kg |
| 500 mm | 11,0 kg |
| 1100 mm FRAZ. / SECT. | 23,0 kg |
| 100 mm | 2,2 kg |





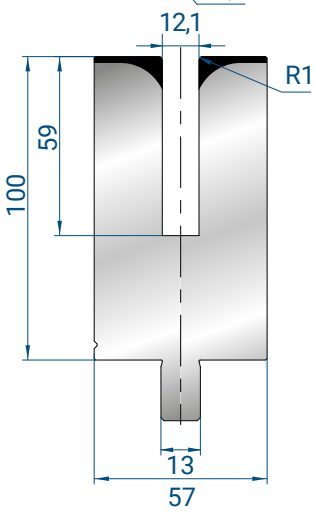

## 1254

**Mat** = C45
bonificato / *tempered*
**Max T/m** = 80

| | |
|---|---|
| 500 mm | 14,0 kg |
| 1100 mm FRAZ. / SECT. | 14,0 kg |
| 100 mm | 2,8 kg |

**Spessore / *Thickness***

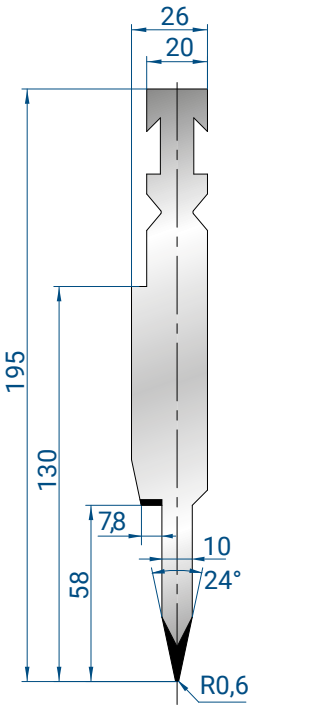
Max 1,5 mm
Ferro / *Mild steel*




## 3175

**Mat** = C45
bonificato / *tempered*
**Max T/m** = 50

| | |
|---|---|
| 500 mm | 20,0 kg |
| 1100 mm FRAZ. / SECT. | 20,0 kg |
| 100 mm | 4,0 kg |



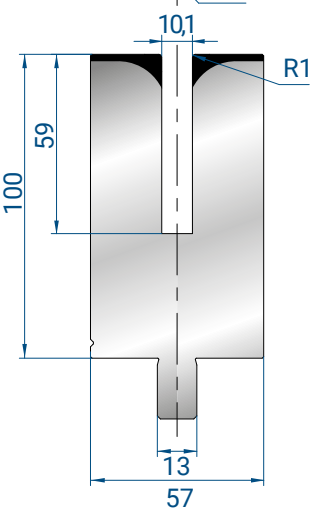

## 1253

**Mat** = C45
bonificato / *tempered*
**Max T/m** = 80

| | |
|---|---|
| 500 mm | 13,0 kg |
| 1100 mm FRAZ. / SECT. | 13,0 kg |
| 100 mm | 2,6 kg |

**Spessore / *Thickness***

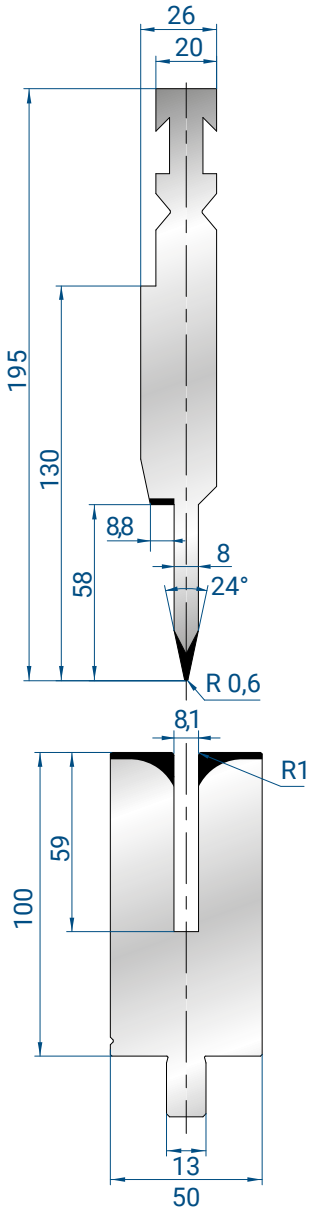
Max 1,5 mm
Ferro / *Mild steel*




## 3174

**Mat** = C45
bonificato / *tempered*
**Max T/m** = 50

| | |
|---|---|
| 500 mm | 20,0 kg |
| 1100 mm FRAZ. / SECT. | 20,0 kg |
| 100 mm | 4,0kg |



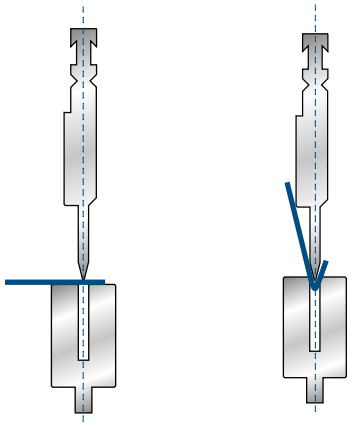

## 1252

**Mat** = C45
bonificato / *tempered*
**Max T/m** = 80

| | |
|---|---|
| 500 mm | 13,0 kg |
| 1100 mm FRAZ. / SECT. | 13,0 kg |
| 100 mm | 2,6 kg |

**Spessore / *Thickness***

Max 1,2 mm
Ferro / *Mild steel*



## 3157

**Mat** = C45
bonificato / *tempered*
**Max T/m** = 50

| | |
|---|---|
| 500 mm | 21,0 kg |
| 1100 mm FRAZ. / SECT. | 21,0 kg |
| 100 mm | 4,2 kg |